## **CLAIMS**

## What is claimed is:

15

20

- 1. A microheater for microfluidic devices comprising a microchannel formed on a substrate and further comprising a conductor disposed in said microchannel.
- 2. A microheater according to claim 1 said conductor selected from the group consisting of metal, metal alloys, composites of organic conducting polymers and metals and organic conducting polymers; and implanted ions.
  - 3. A microheater according to claim 2 said conductor comprising an aluminum alloy comprising 99% aluminum and silicon and copper.
- 4. A microheater according to claim 2 said conductor comprising implanted boron ions.
  - 5. A microheater according to claim 1 said substrate comprising a wafer.
  - 6. A microheater according to claim 1 said substrate comprising quartz.
  - 7. A microheater according to claim 1 said substrate comprising borosilicate glass.
  - 8. A microheater according to claim 1 said substrate comprising an oriented, boron doped, single side polished silicon wafer.
  - 9. A microheater according to claim 1 further comprising a glass layer disposed on said conductor.
  - 10. A microfluidic device comprising a microchannel, said microchannel further comprising a microheater, said microheater comprising a conductor layer formed in said microchannel.
  - 11. The device according to claim 10 said conductor selected from the group consisting of metal, metal alloys, composites of organic conducting polymers and metals and organic conducting polymers; and implantated ions.

- 12. The device according to claim 10 said microchannel comprising a channel formed on a substrate said substrate selected from the group consisting of quartz and borosilicate wafers.
- 13. A microheater according to claim 10 further comprising a glass layer disposed on said conductor layer.
- 5 14. A method for fabricating a microheater for a microfluidic device comprising the steps of:

providing a substrate;

10

15

20

patterning said substrate;

forming a channel in said substrate; and

forming a conductor in said channel.

- 15. The method according to claim 14, said step of forming said channel comprising etching said substrate.
- 16. The method according to claim 14, said step of forming said conductor comprising ion implantation.
- 17. The method according to claim 16, said ion implantation step comprising implanting in said channel boron.
- 18. The method according to claim 14, said step of forming said conductor comprising forming a metal, metal alloy, organic conducting polymer or polymer-metal composite in said channel.
- 19. The method according to claim 14 said step of forming said conductor comprising sputtering aluminum or an alloy thereof in said channel.
  - 20. The method according to claim 14 comprising the further step of applying a layer of glass over said conductor.